

PERFORMANCE EVALUATION OF FLAT-PLATE SOLAR HEATERS IN DIFFERENT CLIMATES***Anand Patel**

LDRP- Institute of Technology & Research, Gandhinagar, Gujarat, India

Received 17th August 2023; Accepted 20th September 2023; Published online 31st October 2023

Abstract

The efficacy assessment of flat-plate solar-powered heaters under various environmental circumstances is the main topic of the present study. Analyzing their performance in various contexts and evaluating their possibilities as renewable energy sources are the targets. In order to evaluate the heater's effectiveness in heating, energy production, and flexibility, information collected from different locations that have different temperatures will be gathered for the study. Important variables are monitored and studied, including the surrounding temperature, sun irradiation, and thermal transfer speeds. The findings show how flat-plate solar-powered heaters function in various climates, assisting in optimal design and selecting materials for certain locations. This research improves knowledge of the application of green power while enlightening decision-makers, designers, and activists regarding the viability of integrating solar heating technologies as a cleaner option.

Keywords: Flat-plate solar power heating systems, Performance assessment, Environmental variety, Efficiency in heating, Green power, Solid Works.

INTRODUCTION**Background**

Flat-plate solar-powered heaters represent a prominent and environmentally friendly method of using the sun's power to produce temperature for a variety of uses, including room heat, hot water, commercial uses, and many other areas. In such structures, a transparent shell particularly made of glasses or plastics is placed above a smooth absorber platter that has frequently been covered with a specific layer to increase sunlight absorbance. Solar energy is taken up by the absorbent plate when it penetrates with its transparent shell and eventually travels as heating to a gas often airflow or the water moving via pipes inside the structure of the plate.

Problem statement

The varying functionality of flat-plate solar heating systems caused by various environmental circumstances is an issue that this work intends to solve [1]. These solar-powered radiators display different degrees of effectiveness depending on the circumstances in which they are used. Their efficiency is influenced by variables such as the amount of solar exposure to radiation, shifts in the temperature of the environment, and differences in the pace of the wind [2]. It is essential to comprehend the consequences for the purpose of building and managing solar energy systems as efficiently as possible in various climates.

Aim and Objectives**Aim**

The study aims to analyze the “flat-plate solar heater” effectiveness under various environmental circumstances. These objectives have been chosen in order to accomplish the purpose.

*Corresponding Author: *Anand Patel*

LDRP- Institute of Technology & Research, Gandhinagar, Gujarat, India

Objectives

The following objectives have been chosen in order to accomplish the purpose:

- To evaluate the effectiveness of flat-plate solar heating systems in absorbing and producing energy in various geographic areas
- To study the effects of different atmospheric elements, including the amount of solar electromagnetic fields, the outside temperature, and the velocity of the winds, on the effectiveness of solar panel radiators
- To assess flat-plate solar radiators' temperature efficiency and the possibility of saving electricity in various regions
- To suggest improvements to design or operating techniques to enhance the efficiency of flat-plate solar-powered heaters in particular environmental conditions

Research questions

1. How can the performance of flat-plate solar heating systems change depending upon the environment?
2. What effect does solar radiation energy have regarding these radiators' effectiveness in collecting and transforming heat?
3. How are flat-plate solar radiators' efficiency and heating emissions impacted by changes in the surrounding weather?
4. What consequence does the velocity of the wind have on solar panels' radiator performance and transmission of heat in various circumstances?

Rationale

The requirement for renewable power sources that are environmentally friendly in order to decrease the consequences of global warming and to remove the community from its dependency on petroleum and natural gas essentially pushes this study [3]. Solar power, which is cheap and free of pollutants, is essential to this shift. However, based on the place of origin and environmental situations, the effectiveness

of solar energy systems could differ greatly. This study aims to give significant knowledge into the advantages, shortcomings, and possibilities for the development of flat-plate solar heating systems by performing a thorough examination of them in various regions [4].

LITERATURE REVIEW

Introduction

The research study's preface provides the foundation for comprehending the importance of comparing the efficacy of flat-plate solar heating systems in various regions. The present study looks into how solar heaters' performance is impacted by different outside variables [5]. This illustrates how important layout choices are in increasing their efficiency by taking collecting height and chosen material into account. It also emphasizes the substantial electricity and money-saving possibilities that such systems provide, especially for areas with abundant solar sources [6]. The research study provides a framework for understanding the intricate relationship between climate variables, technical specifications, and the commercial feasibility of flat-plate solar-powered heating systems by highlighting such problems. The various research articles from Patel Anand *et al.* [56, 57, 58, 59, 60] [64, 65, 66, 67, 68, 69] for solar air & water heater, [61, 62, 63] for hybrid combination of heat exchanger and solar thermal systems and [70, 71, 72] for heat exchanger analyze various thermal performance of variation in design to enhance the heat transfer ability which to be used in the current study.

Environmental Variability's Influence on Performance

Several studies have looked into the way climate impacts flat-plate thermal heating effectiveness. Such heaters frequently have better heating efficiency in areas with strong solar rays, including deserts and tropical environments, since there is more renewable energy available in those areas [7]. On the contrary, in cooler or less transparent regions, there may be less solar energy, which can decrease the effectiveness of the radiators. It has been discovered that changes in the surroundings have an impact on the variation in temperature between the solution and the absorbent plate, which has an impact on the effectiveness of heat transmission [8].

Designing factors' impact

The importance of design elements in enhancing flat-plate solar heating efficacy in various regions has been highlighted by research. According to research, a key factor in catching the most solar energy during the entire year is the collector's degree of incline with respect to the longitudinal line [9]. Additionally, absorbance and transpiration of heat are impacted by the substance of the absorber surface and the selective coatings used, which has an effect on total efficiency [10]. The effects of transparency covering substances on retaining heat along with sturdiness under various environmental situations have additionally been studied.

Energy Potential and cost-cutting opportunities

In accordance with the research literature, constructing flat-plate solar heating systems can result in substantial electricity and economic savings, especially in areas with higher sun solar radiation [11]. As such solar power systems are implemented

into homes and workplaces; research has determined the decrease in traditional fossil fuel consumption for heating spaces and water conditioning. Financial assessments have demonstrated that, although starting prices may be greater, the eventual benefits in regard to energy savings and sustainable development exceed such costs, particularly in sun radiant places [12].

Linkage to Aim

The objective of this research project is to assess the effectiveness of flat-plate solar heating systems in different environmental environments, finding coherence between the scope of prior knowledge and actual implementations. When taking into account the changing interaction between atmospheric circumstances and solar radiator performance, the connection between the research's intentions and the general objective emerges clearly [13]. Focusing on performance evaluation is in line with increasing demands for alternative energies in light of rising temperatures and the depletion of fossil fuel supplies. This research aims to close an important area of research by looking into the influence of several environmental conditions, such as UV magnitude, temperature outside, and wind velocity, on the effectiveness of the radiators. The connection is important for a comprehensive understanding of how these variables impact solar heater designs to affect the effectiveness of heat collecting and transmission [14]. The study's goals, including comparing research and suggesting modifications to design, emphasize the need to maximize the efficiency of solar heaters in various regions. The analogy between the research's intent and its targets effectively highlights the study's significance in expanding our understanding of renewable energy technologies. The research project aims to provide knowledge to assist those who make decisions, scientists, and professionals in capturing solar energy successfully throughout the world by diving into a complicated relationship involving weather conditions, design criteria, and cost-effectiveness [15].

Literature gap

The efficiency inspection of flat-plate solar heating systems in various regions is well covered in the current body of work, although there are still specific gaps that need more research. Due to the constantly changing dynamics of solar energy technological devices, the wide range of environmental circumstances, and the requirement for deeper study, gaps in knowledge exist. A satisfactory comprehension of all of their impacts is required, including a study examining the implications of the amount of solar radiation as well as the surrounding temperature on the effectiveness of solar heaters [16]. Areas of climate with unpredictable climate trends present difficulties that call for research on how simultaneous changes in warmth and radiation impact functionality. Although the importance of specifications for design is recognized, comprehensive evaluations that take into account a wider range of characteristics, including fluid flow costs, collection rotate perspectives, and plate absorbent resources, are lacking [17]. There is not much thorough research examining how those factors combine to affect heater effectiveness in various climes. Since the possibility for flat-plate solar heating systems to save money and energy is being accepted there is a lack of studies evaluating such savings in comparison to other power sources in various climates [18]. An in-depth understanding of the feasibility of solar heating

systems as basic or supplemental power sources might be gained via such a type of research.

Summary

This research examines how flat-plate solar-powered heaters operate across different geographical environments. According to the study, environmental factors have a significant impact on how efficient these heating devices are [19]. Locations with excessive sunlight exhibit increased temperature effectiveness whereas locations with lower sunshine exposure such as those areas that are cooler or more overcast experience decreased effectiveness. The research emphasizes how important design components are in maximizing heater effectiveness. The general efficacy is greatly influenced by variables including collection rotate position, absorbing plate structure, and transparency covering specifications [20]. Financial inspections also highlight the substantial electricity and cost reductions that may be achieved by integrating these heaters, especially in areas with ample sunshine. The overall results highlight the need to have a comprehensive grasp of environmental factors and design factors in order to fully utilize flat-plate solar heating systems throughout a variety of regions [21]. This research supports the worldwide transition to renewable energies by assisting in the implementation of solar power systems through educated making decisions.

METHODOLOGY

In order to guarantee the accuracy, dependability, and usefulness of the outcomes, an organized approach was used to assess the effectiveness of flat-plate photovoltaic heaters [28]. The approach included a number of important elements, such as the selection of methods, the rationale for those methods, the instruments and techniques employed, and ethical issues.

Choice of methods

A variety of both experimental and analytical techniques were used during the assessment procedure. The real thermal efficiency of these flat-plate solar-powered heaters under various operating circumstances was measured through experimental testing [29]. This involved gathering information on variables including sun radiation, temperatures of the fluid at the input and outflow, rates of flow, and the surrounding temperature. A variety of analytical techniques, including simulation and mathematical modeling, were used to supplement the experimental findings. Beyond the constraints of physical experiments, computer simulations allowed for the forecast of the technique's effectiveness under various circumstances [30]. In order to collect both practical data and conceptual insights, a hybrid strategy combining experimental and analytical methodologies was used. Experimental testing gave concrete measures of system behavior, improving the precision of modeling simulations [31]. The research's scope was increased using analytical techniques so that performance may be predicted in a variety of circumstances.

Justification of chosen methods

The requirement for in-depth knowledge of the functionality of flat-plate photovoltaic heaters guided the approach selection. Real-world data was gathered through experimental testing, allowing for the testing as well as validation of the mathematical model simulations [32]. Analytical approaches,

on the other hand, provided time- and money-saving alternatives to performing just experimental investigations by enabling the examination of a larger range of operating circumstances and prospective design alterations. The shortcomings of each strategy were lessened by integrating both of these techniques. Analytical approaches supplied a theoretical framework and the capacity to extrapolate conclusions outside of the studied settings, whereas experiments provided practical data. The combination of both experimental and analytical techniques was purposefully selected to lessen the shortcomings of each approach separately [33]. Analytical techniques made it possible to explore many situations at low cost while experiments offered empirical validation. The combination reduced biases seen in individual techniques and increased the validity of findings by ensuring a thorough grasp of the system's behavior.

Tools and Techniques

Precision instruments and data recorders for real-time variable monitoring were essential instruments. Predictive insights were made possible by computational tools like solid works, which simplified model construction and system simulations [34]. Robust results and a greater understanding of the complex dynamics of the structure were made possible by rigorous statistical analysis approaches that highlighted the accuracy of the information. The evaluation was successfully completed with the help of a number of tools and methodologies, including.

Data Acquisition System: The latest information on variables including temperature differences, ultraviolet (UV) intensity, and fluid circulation rates were recorded using high-precision instruments and data recorders.

Computational Software: For building mathematical representations and evaluating the heat transfer characteristics in the flat-plate photovoltaic heaters, simulation software like solid works was employed. These simulations made it possible to forecast performance under various circumstances [35].

Statistical Analysis: In order to analyze experimental data, estimate uncertainties, and assess the importance of the findings, statistical methods were employed. This made sure that the system's effectiveness and the accuracy of the data it produced were rigorously evaluated [36].

Ethical consideration

While guaranteeing participant information confidentiality through anonymization and strict data security, the integrity of ethics was protected. The study complied with standards for reporting data that are accurate and transparent [37]. The environmental effect was reduced by making responsible material selections. In order to protect the liberties and health of human individuals, informed consent was essential. This required a thorough explanation of the aims, risks, and rewards. Throughout the examination process, moral issues were of the utmost importance like.

Data Privacy: In order to safeguard participant privacy and guarantee the fulfillment of data protection laws, all data gathered, whether from studies or simulations, has been anonymized and protected.

Research Integrity: The study followed the rules of scientific objectivity, making sure that the information was published truthfully and openly. Disclosure of any possible conflicts of interest was made [38].

Environmental Impact: The study considered how the experimental design and the components inside the flat-plate solar-powered heaters may have an effect on the environment. There were measures taken to reduce any unfavorable effects on the environment [39].

RESULTS AND DISCUSSION

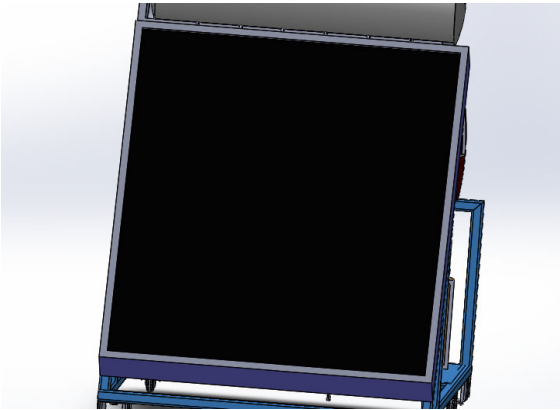


Figure 1. Solar panel of the heater

In the above image there is showing the solar panel of the heater which converts solar energy into heat by absorbing photons and releasing electrons. Solar energy is a sustainable heating option that is economical and good for the environment.

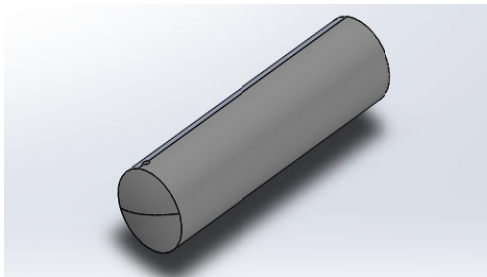


Figure 2. Insulated tank of the heater

The above image represents insulated tank increases energy efficiency and maintains water temperature for longer periods of time by preventing heat loss via enclosing its reservoir using a layer of insulation material.

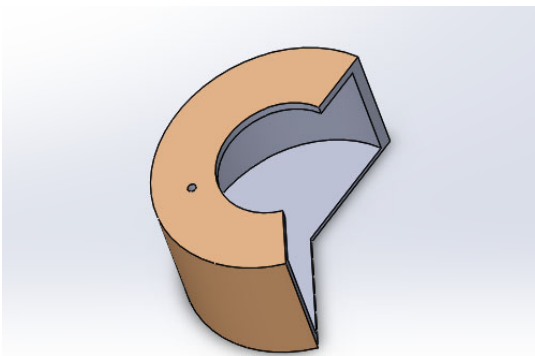


Figure 3. Heat transfer system of the heater

In the above figure there is showing a heat transfer system. Through direct interaction, circulation of air, or electromagnetic fields, the heater's heat exchange mechanism transfers thermal power from its source to the product through the processes of conduction, convection, or emission.

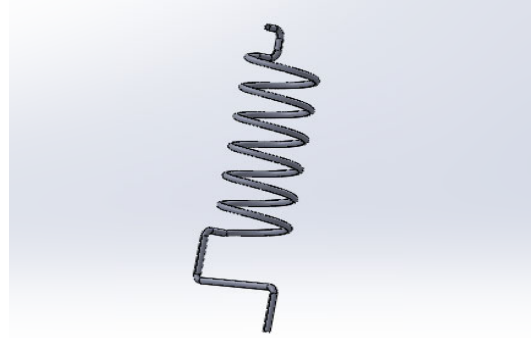


Figure 4. Connecting pipes

The above figure shows the connecting pipes which is use to enable fluid flow and ensure effective heat transmission, connecting heater pipes includes attaching input and exit pipes securely, frequently utilizing fittings and seals.

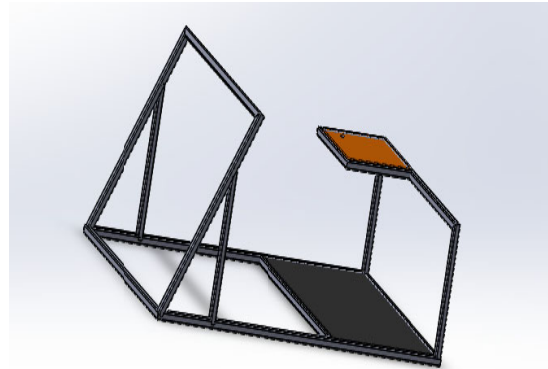


Figure 5. Supporting stand

According to the above image, there has a show the supporting stand which is designed to assure safety, balance, and optimum elevation, the heating system is supported by a strong and secure supporting platform, which also improves its performance and efficiency.

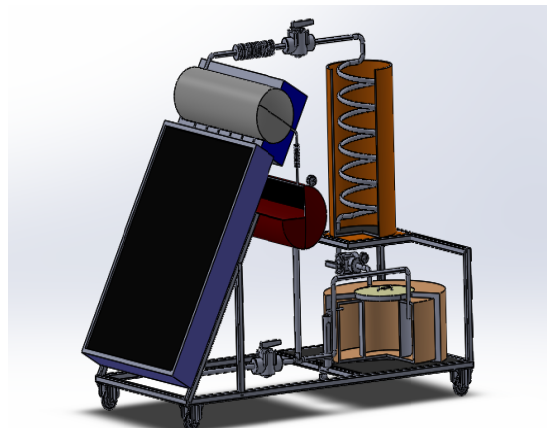


Figure 6. Solar heater system

The above image shows the overall solar heater system which use sunshine to heat both air and water during domestic or commercial usage, cutting down on the price of energy and environmental effects. A key component of determining the

practicality and efficiency of using solar power for heating spaces and household water circulation is a performance study of flat-plate solar-powered heaters in various regions [40]. In this part, there are explained the main debates raised by the study, emphasizing the relevance of the results, the variables affecting performance variances across various climates, and possible directions for further research.

Effect of Climate on Performance

The findings of the study highlight the major influence of climate on the effectiveness of flat-plate photovoltaic heaters [41]. The heaters displayed improved thermal effectiveness and energy production in warmer regions with plenty of sun irradiation. This is due to the expansion of solar irradiation which makes methods for collecting and transferring heat more effective [42]. Lower thermal efficiencies were seen in colder areas with less sunshine, demonstrating the need for different methods to improve efficiency in these circumstances. The results of the study highlight the unmistakable impact of the environment on the effectiveness of flat-plate photovoltaic heaters [43]. Warmer environments with abundant solar radiation showed increased thermal effectiveness and production of energy. This result is directly related to the improved heat transmission and heat capture processes brought about by a greater supply of sunshine. On the other hand, in colder climates, the reduced solar input resulted in comparably lower thermal efficiencies, calling for creative solutions to improve performance in such conditions [44].

Thermal Efficiency and Collector Design

The link between thermal performance and flat-plate photovoltaic collector designs is a key topic of debate as well. The results showed that the total efficiency was significantly influenced by the selection of collector materials, absorption coatings, and insulating materials [45]. Selective coatings are one example of an innovation that has been found to increase absorptivity while reducing heat loss, hence enhancing performance [46]. In order to maximize efficiency, scientists and builders must take these variables into account while building solar heaters for certain regions. The discussion digs deep into the complex interplay involving flat-plate photovoltaic collectors' complicated design features and their thermal performance. The analysis clarified the crucial function that insulating elements, absorber finishes, and collector substances play in determining total efficiency [47]. An important development that increases absorptivity while simultaneously reducing heat loss is the use of selective varnishes. The ramifications are significant and call for careful adaptation of collection designs to the various climate situations.

Heat Transfer Fluid and System Performance

Another crucial element affecting performance is the choice of thermal transfer fluid. In order to prevent storing and ensure effective heat exchange, the choice of an adequate transfer of heat solution becomes crucial in colder climates [48]. For instance, fluids that utilized propylene glycol were successful in avoiding freezing but also provided increased viscosity, which could have an influence on heat transfer rates. Due to this compromise, the choice of thermal transfer fluid must be carefully considered in light of the local environment [49]. The vital importance of thermal transfer fluid choices on the

system's efficiency is a key topic of discussion. This decision becomes even more crucial in colder locations to prevent issues from freezing while enabling ideal heat exchange [50]. Polypropylene glycol-based fluids won out in this competition by preventing freezing problems but at the expense of an intrinsic exchange of greater fluid viscosity, which may reduce heat transfer efficiency. Consequently, a crucial component of system optimization is a careful assessment of the compatibility of thermal transfer fluids.

Operational Challenges and Maintenance

Other discussion topics include the operating difficulties and upkeep needs of flat-plate photovoltaic heaters in various regions [51]. Extremely cold or humid weather can cause dirt, dust, and even ice to build up on collector surfaces, preventing the sun's rays from reaching the surface. The key to ensuring constant and ideal performance in a variety of conditions is routine maintenance, which includes cleaning and correct insulation. Flat-plate solar-powered heaters have unique operational requirements and maintenance requirements in various regions, which must be taken into consideration [52]. Extreme cold or widespread dampness, for example, can cause a buildup of dirt, filth, and ice on sensor surfaces, preventing the efficient absorption of energy. In order to guarantee constant and outstanding efficiency across the climate range, regular and meticulous maintenance practices, including cleaning routines and skillful insulating supplies, emerge as unchangeable procedures [53].

Economic Viability and Environmental Impact

Due to variations in expenses for installation, energy conservation, and payback times, flat-plate thermal heater implementation is not always economically viable. The shorter payback times make photovoltaic heating systems commercially appealing in areas with abundant sunshine [54]. Additionally, in areas where traditional heating techniques are carbon-intensive, its ecological benefits provided by solar heaters—including decreased release of greenhouse gases and decreased dependency on petroleum-based energy sources—are more noticeable. Deploying flat-plate solar-powered heaters has an uncertain economic outcome that depends on the environment. Different climates have unique installation prices, energy savings characteristics, and payback periods [55]. The economic appeal of solar-powered heaters is increased in areas with short payback periods due to the abundance of sunshine. Furthermore, in areas where conventional heating practices produce significant carbon footprints, its environmental repercussions—including decreased greenhouse gas emissions along with a lowered dependency on chemical fuels—gain increased relevance.

FUTURE WORK

Further discovery and creation possibilities are opened through a study of flat-plate solar heating evaluations in various environments. This research offers the foundation for comprehending the way climate factors, design considerations, and financial viability intersects [22]. The development of flat-plate sun heating design features to increase its efficiency in a variety of climatic settings. Enhanced retention of heat, decreased temperature distortions, and enhanced reliability of the system might result from research into novel absorbing components, coverings, and transparency cover techniques

[23]. In addition, investigating adaptive collecting systems that may dynamically alter the orientation depending on the location of the sun during the day and during various times of the year might optimize collecting energy. The effectiveness and utilization of flat-plate solar-powered heaters might be greatly improved by establishing design criteria that are climate-distinct [24]. Experts might design devices that are specifically adapted for every different kind of environment by taking into account local solar ray designs, variations in temperatures, and atmospheric conditions. The method may use high-tech detectors to regulate technologies that constantly modify collection orientations or rate of flow in response to evolving weather information [25]. System development and making decisions might be aided by the creation of exact performance estimation models and simulation applications that take environmental variables and specifications into consideration. Such devices might assist consumers in making knowledgeable choices according to the local environmental and power requirements by revealing information about the anticipated efficacy of flat-plate solar heating systems throughout multiple conditions [26]. The long-range reliability and servicing demands of flat-plate solar-powered heaters in various climes might be the focus of additional research. The functioning longevity of these devices can be increased by determining how environmental elements like relative humidity, extreme temperatures, and windy penetration impact the deterioration of components gradually [27]. Scientists and developers may assist in making solar thermal heating a practical and effective way to satisfy the planet's energy requirements and minimize its negative environmental effects by growing approaches to design, including storing energy and taking integrated systems and sustainability into consideration.

CONCLUSION

The performance assessment of flat-plate solar-powered heaters highlights their admirable effectiveness in capturing solar power for heat generation in the final phase. The research emphasizes their reliable heat generation, financial viability, and environmental advantages. Their performance is improved by elements including design optimization, material choice, and operating circumstances. For them to remain effective over time, oversight and upkeep are essential. Flat-plate solar-powered heaters are a potential component of environmentally friendly heating solutions that merit more study and use for a better future as alternative energy gains popularity.

Critical Evaluation

In recent years, there has been a significant development regarding the way flat-plate solar-powered heaters are evaluated for performance. Improved criteria have been added to traditional measurements like performance and heat gain to take into account real-world situations and environmental effects. Precision simulations of heat transport and fluid dynamics inside these systems are possible because of dynamic modeling techniques like *computational fluid dynamics (CFD)*. While optimizing operational parameters, the combination of automated control algorithms improves performance as a whole. Furthermore, ecological sustainability is now measured using lifecycle assessment approaches that take into account things like embedded energy and the release of greenhouse gases. Innovative absorber layouts and new materials, such as selective coatings, increase durability and

effectiveness. Real-time evaluation of performance and wise maintenance choices are further made possible by remote surveillance as well as data analytics. This complex progression represents a move towards thorough, flexible, and environmentally conscientious assessment methods for flat-plate photovoltaic heaters, in line with the global drive for the use of energy from renewable sources.

Research recommendations

The accuracy and efficacy of an evaluation of flat-plate photovoltaic heater performance can be improved by following a few important guidelines. In order to precisely track the distribution of temperatures and heat transport throughout the system, start looking at advanced monitoring techniques including real-time data recording and infrared thermal imaging. For optimal absorption of heat and thermal effectiveness, take into account experimenting with different fluids for work and absorbent materials. Examine the effect of design elements such as insulation, circulation velocity, and orientation on overall performance. Analyze how external variables like changes in the outside temperature and sun irradiance affect system output as well. Studies that compare various setups and control methods may offer insightful information. Your study may help to improve the flat-plate photovoltaic heater's structure and functionality and encourage its broader acceptance as an environmentally friendly power solution by fusing theoretical modeling with experimental validation.

REFERENCES

1. Ali, S.H., Alomar, O.R. and Ali, O.M., 2021. Energetic and exergic performance analysis of flat plate solar collector under variables heat transfer coefficient and inlet water temperature. *Case Studies in Thermal Engineering*, 28, p.101700.
2. Kumar, L., Hasanuzzaman, M. and Rahim, N.A., 2022. Real-time experimental performance assessment of a photovoltaic thermal system cascaded with flat plate and heat pipe evacuated tube collector. *Journal of Solar Energy Engineering*, 144(1), p.011004.
3. Wang, D., Mo, Z., Liu, Y., Ren, Y. and Fan, J., 2022. Thermal performance analysis of large-scale flat plate solar collectors and regional applicability in China. *Energy*, 238, p.121931.
4. El-Sebaey, M.S., Ellman, A., El-Din, S.S. and Essa, F.A., 2023. Thermal performance evaluation for two designs of flat-plate solar air heater: An experimental and CFD investigations. *Processes*, 11(4), p.1227.
5. Li, J., Qu, C., Li, C., Liu, X. and Novakovic, V., 2022. Technical and economic performance analysis of large flat plate solar collector coupled air source heat pump heating system. *Energy and Buildings*, 277, p.112564.
6. Zwalnan, S.J., Duvuna, G.A., Abakr, Y.A. and Banda, T., 2021. Design and Performance Evaluation of a Multi-Temperature Flat Plate Solar Collector. *International Journal of Renewable Energy Development*, 10(3), p.537.
7. Sarwar, J., Khan, M.R., Rehan, M., Asim, M. and Kazim, A.H., 2020. Performance analysis of a flat plate collector to achieve a fixed outlet temperature under semi-arid climatic conditions. *Solar Energy*, 207, pp.503-516.
8. Azimy, N., Saffarian, M.R. and Noghrehabadi, A., 2022. Thermal performance analysis of a flat-plate solar heater

- with zigzag-shaped pipe using fly ash-Cu hybrid nanofluid: CFD approach. *Environmental Science and Pollution Research*, pp.1-19.
9. Gad, M.S., Said, M. and Hassan, A.Y., 2021. Effect of different nanofluids on performance analysis of flat plate solar collector. *Journal of Dispersion Science and Technology*, 42(12), pp.1867-1878.
 10. Allouhi, A., Amine, M.B., Buker, M.S., Kousksou, T. and Jamil, A., 2019. Forced-circulation solar water heating system using heat pipe-flat plate collectors: Energy and exergy analysis. *Energy*, 180, pp.429-443.
 11. Azeez, K., Their, K.M. and Ibrahim, Z.A., 2022. Evaluation of flat plate solar heater filling in nanofluid under climatic of Iraq conditions. *Case Studies in Thermal Engineering*, 39, p.102447.
 12. Al-Manea, A., Al-Rbaihat, R., Kadhim, H.T., Alahmer, A., Yusaf, T. and Egab, K., 2022. Experimental and numerical study to develop TRANSYS model for an active flat plate solar collector with an internally serpentine tube receiver. *International Journal of Thermofluids*, 15, p.100189.
 13. Alshibil, A.M., Víg, P. and Farkas, I., 2021. Performance evaluation of a hybrid solar collector in two different climates. *European Journal of Energy Research*, 1(2), pp.17-20.
 14. Koholé, Y.W., Fohagui, F.C.V. and Tchuen, G., 2022. Flat-plate solar collector thermal performance assessment via energy, exergy and irreversibility analysis. *Energy Conversion and Management*: X, 15, p.100247.
 15. Abbas, S., Yuan, Y., Hassan, A., Zhou, J., Ji, W., Yu, T., Rehman, U.U. and Yousuf, S., 2022. Design a low-cost, medium-scale, flat plate solar air heater: an experimental and simulation study. *Journal of Energy Storage*, 56, p.105858.
 16. Saeed, H., Mahmood, M., Nazir, H., Waqas, A., Ahmad, N., Ali, M., Haseeb, A. and Sajid, M.B., 2023. Performance evaluation of an evacuated flat-plate collector system for domestic hot water applications. *Journal of Solar Energy Engineering*, 145(5), p.051006.
 17. Alwan, N.T., Shcheklein, S.E. and Ali, O.M., 2021. Experimental analysis of thermal performance for flat plate solar water collector in the climate conditions of Yekaterinburg, Russia. *Materials Today: Proceedings*, 42, pp.2076-2083.
 18. Tiwari, A.K., Gupta, S., Joshi, A.K., Raval, F. and Sojitra, M., 2021. TRNSYS simulation of flat plate solar collector based water heating system in Indian climatic condition. *Materials Today: Proceedings*, 46, pp.5360-5365.
 19. Palacio, M., Rincón, A. and Carmona, M., 2020. Experimental comparative analysis of a flat plate solar collector with and without PCM. *Solar Energy*, 206, pp.708-721.
 20. Figaj, R., Szubel, M., Przenzak, E. and Filipowicz, M., 2019. Feasibility of a small-scale hybrid dish/flat-plate solar collector system as a heat source for an absorption cooling unit. *Applied Thermal Engineering*, 163, p.114399.
 21. Kalaiarasi, G., Velraj, R., Vanjeswaran, M.N. and Pandian, N.G., 2020. Experimental analysis and comparison of flat plate solar air heater with and without integrated sensible heat storage. *Renewable Energy*, 150, pp.255-265.
 22. Avargani, V.M., Zendejboudi, S., Rahimi, A. and Soltani, S., 2022. Comprehensive energy, exergy, enviro-exergy, and thermo-hydraulic performance assessment of a flat plate solar air heater with different obstacles. *Applied Thermal Engineering*, 203, p.117907.
 23. Ural, T., Keçebaş, A. and Güler, O.V., 2021. Thermodynamic performance evaluation of a heat pump system with textile based solar air heater for heating process. *Applied Thermal Engineering*, 191, p.116905.
 24. Kumar, L., Hasanuzzaman, M., Rahim, N.A. and Islam, M.M., 2021. Modeling, simulation and outdoor experimental performance analysis of a solar-assisted process heating system for industrial process heat. *Renewable Energy*, 164, pp.656-673.
 25. Kansara, R., Pathak, M. and Patel, V.K., 2021. Performance assessment of flat-plate solar collector with internal fins and porous media through an integrated approach of CFD and experimentation. *International Journal of Thermal Sciences*, 165, p.106932.
 26. Ouyang, P., Xu, Y.P., Qi, L.Y., Xing, S.M. and Fooladi, H., 2021. Comprehensive evaluation of flat plate and parabolic dish solar collectors' performance using different operating fluids and MWCNT nanofluid in different climatic conditions. *Energy Reports*, 7, pp.2436-2451.
 27. Hassan, H.M.A., Amjad, M., Tahir, Z.U.R., Qamar, A., Noor, F., Hu, Y., Yaqub, T.B. and Filho, E.P.B., 2022. Performance analysis of nanofluid-based water desalination system using integrated solar still, flat plate and parabolic trough collectors. *Journal of the Brazilian Society of Mechanical Sciences and Engineering*, 44(9), p.427.
 28. Vengadesan, E., Bharathwaj, D., Kumar, B.S. and Senthil, R., 2022. Experimental study on heat storage integrated flat plate solar collector for combined water and air heating in buildings. *Applied Thermal Engineering*, 216, p.119105.
 29. Jafari, S., Sohani, A., Hoseinzadeh, S. and Pourfayaz, F., 2022. The 3E optimal location assessment of flat-plate solar collectors for domestic applications in Iran. *Energies*, 15(10), p.3589.
 30. Nain, S., Ahlawat, V., Kajal, S., Anuradha, P., Sharma, A. and Singh, T., 2021. Performance analysis of different U-shaped heat exchangers in parabolic trough solar collector for air heating applications. *Case Studies in Thermal Engineering*, 25, p.100949.
 31. Gao, D., Gao, G., Cao, J., Zhong, S., Ren, X., Dabwan, Y.N., Hu, M., Jiao, D., Kwan, T.H. and Pei, G., 2020. Experimental and numerical analysis of an efficiently optimized evacuated flat plate solar collector under medium temperature. *Applied Energy*, 269, p.115129.
 32. Akram, N., Montazer, E., Kazi, S.N., Soudagar, M.E.M., Ahmed, W., Zubir, M.N.M., Afzal, A., Muhammad, M.R., Ali, H.M., Márquez, F.P.G. and Sarsam, W.S., 2021. Experimental investigations of the performance of a flat-plate solar collector using carbon and metal oxides based nanofluids. *Energy*, 227, p.120452.
 33. Agrebi, S., Chargui, R., Tashtoush, B. and Guizani, A., 2021. Comparative performance analysis of a solar assisted heat pump for greenhouse heating in Tunisia. *International Journal of Refrigeration*, 131, pp.547-558.
 34. Badiie, Z., Eslami, M. and Jafarpur, K., 2020. Performance improvements in solar flat plate collectors by integrating with phase change materials and fins: A CFD modeling. *Energy*, 192, p.116719.
 35. Chen, C.Q., Diao, Y.H., Zhao, Y.H., Wang, Z.Y., Zhu, T.T., Wang, T.Y. and Liang, L., 2021. Numerical evaluation of the thermal performance of different types of double glazing flat-plate solar air collectors. *Energy*, 233, p.121087.
 36. Smaili, K., KasbadjiMerzouk, N., Merzouk, M. and Boukenoui, R., 2023. Estimation of the Daily Utilizability of a Flat Plate Solar Collector for Different Climatic Zones

- in Algeria. *Journal of Solar Energy Engineering*, 145(3), p.031006.
37. Kaur, S., Konwar, R.J., Negi, P., Dhar, S., Singh, K. and Chandel, S.S., 2022. Utilization of biodegradable novel insulating materials for developing indigenous solar water heater for hill climates. *Energy for Sustainable Development*, 67, pp.21-28.
 38. Allouhi, A. and Amine, M.B., 2021. Heat pipe flat plate solar collectors operating with nanofluids. *Solar Energy Materials and Solar Cells*, 219, p.110798.
 39. Stalin, P.M.J., Arjunan, T.V., Almeshaal, M., Murugesan, P., Prabu, B. and Kumar, P.M., 2022. Utilization of zinc-ferrite/water hybrid nanofluids on thermal performance of a flat plate solar collector—a thermal modeling approach. *Environmental Science and Pollution Research*, 29(52), pp.78848-78861.
 40. Hossain, M.S., Kumar, L. and Nahar, A., 2021. A Comparative Performance Analysis between Serpentine-Flow Solar Water Heater and Photovoltaic Thermal Collector under Malaysian Climate Conditions. *International Journal of Photoenergy*, 2021, pp.1-9.
 41. Dutta, P.P., Goswami, P., Sharma, A., Dutta, P.P. and Baruah, M.G., 2022. Computational performance analysis of the perforated and flat plates double pass solar air heaters. In *Advances in Thermofluids and Renewable Energy: Select Proceedings of TFRE 2020* (pp. 549-561). Springer Singapore.
 42. Harrabi, I., Hamdi, M. and Hazami, M., 2023. Potential of simple and hybrid nanofluid enhancement in performances of a flat plate solar water heater under a typical North-African climate (Tunisia). *Environmental Science and Pollution Research*, 30(12), pp.35366-35383.
 43. Pang, W., Cui, Y., Zhang, Q., Wilson, G.J. and Yan, H., 2020. A comparative analysis on performances of flat plate photovoltaic/thermal collectors in view of operating media, structural designs, and climate conditions. *Renewable and Sustainable Energy Reviews*, 119, p.109599.
 44. Kalair, A.R., Abas, N., Seyedmahmoudian, M., Stojcevski, A. and Dilshad, S., 2021. Performance assessment of solar water heating system using CO₂ under various climate conditions. *Energy Conversion and Management*, 236, p.114061.
 45. Figaj, R. and Żołądek, M., 2021. Operation and Performance Assessment of a Hybrid Solar Heating and Cooling System for Different Configurations and Climatic Conditions. *Energies*, 14(4), p.1142.
 46. Amar, M., Akram, N., Chaudhary, G.Q., Kazi, S.N., Soudagar, M.E.M., Mubarak, N.M. and Kalam, M.A., 2023. Energy, exergy and economic (3E) analysis of flat-plate solar collector using novel environmental friendly nanofluid. *Scientific Reports*, 13(1), p.411.
 47. Hu, M., Guo, C., Zhao, B., Ao, X., Cao, J., Wang, Q., Riffat, S., Su, Y. and Pei, G., 2021. A parametric study on the performance characteristics of an evacuated flat-plate photovoltaic/thermal (PV/T) collector. *Renewable Energy*, 167, pp.884-898.
 48. Yu, G., Du, C., Chen, H. and Xiong, L., 2019. A dynamic model based on response factor method and seasonal performance analysis for integration of flat plate solar collector with building envelope. *Applied Thermal Engineering*, 150, pp.316-328.
 49. Yassien, H.N.S., Alomar, O.R. and Salih, M.M.M., 2020. Performance analysis of triple-pass solar air heater system: Effects of adding a net of tubes below absorber surface. *Solar Energy*, 207, pp.813-824.
 50. Sakhaei, S.A. and Valipour, M.S., 2020. Thermal performance analysis of a flat plate solar collector by utilizing helically corrugated risers: An experimental study. *Solar Energy*, 207, pp.235-246.
 51. Seddaoui, A., Ramdane, M.Z.D. and Noureddine, R., 2022. Performance investigation of a new designed vacuum flat plate solar water collector: A comparative theoretical study. *Solar Energy*, 231, pp.936-948.
 52. Hanoïn, M.A.H.M., Muhamad, N.A.S., Mokhtar, N.M., Razak, A.A. and Hadi, M.S., 2021. Effect of design parameters of serpentine-shaped flat plate solar collector under Malaysia climate conditions. *Journal of Advanced Research in Fluid Mechanics and Thermal Sciences*, 88(1), pp.71-80.
 53. Selikhov, Y., Klemeš, J.J., Kapustenko, P. and Arsenyeva, O., 2022. The study of flat plate solar collector with absorbing elements from a polymer material. *Energy*, 256, p.124677.
 54. Alam, T., Balam, N.B., Kulkarni, K.S., Siddiqui, M.I.H., Kapoor, N.R., Meena, C.S., Kumar, A. and Cozzolino, R., 2021. Performance augmentation of the flat plate solar thermal collector: A review. *Energies*, 14(19), p.6203.
 55. Silva Júnior, O.E.D., Lima, J.A.D., Abrahão, R., Lima, M.H.A.D., Santos Júnior, E.P. and Coelho Junior, L.M., 2022. Solar heating with flat-plate collectors in residential buildings: A review. *Energies*, 15(17), p.6130.
 56. Patel, A. (2023). Thermal Performance of Combine Solar Air Water Heater with Parabolic Absorber Plate. *International Journal of All Research Education and Scientific Methods (IJARESM)*, 11(7), 2385–2391. http://www.ijaresm.com/uploaded_files/document_file/Anand_Patel3pFZ.pdf
 57. Patel, Anand. "Effect of W Rib Absorber Plate on Thermal Performance Solar Air Heater." *International Journal of Research in Engineering and Science (IJRES)*, vol. 11, no. 7, July 2023, pp. 407–412. Available: <https://www.ijres.org/papers/Volume-11/Issue-7/1107407412.pdf>
 58. Patel, Anand. "Performance Evaluation of Square Emboss Absorber Solar Water Heaters." *International Journal For Multidisciplinary Research (IJFMR)*, Volume 5, Issue 4, July-August 2023. <https://doi.org/10.36948/ijfmr.2023.v05i04.4917>
 59. Anand Patel. (2023). Thermal Performance Analysis of Wire Mesh Solar Air Heater. *Eduzone: International Peer Reviewed/Refereed Multidisciplinary Journal*, 12(2), 91–96. Retrieved from <https://www.eduzonejournal.com/index.php/eiprmj/article/view/389>
 60. Patel, A (2023). "Thermal performance analysis conical solar water heater". *World Journal of Advanced Engineering Technology and Sciences (WJAETS)*, 9(2), 276–283. <https://doi.org/10.30574/wjaets.2023.9.2.02286>.
 61. Patel, A (2023). ""Comparative analysis of solar heaters and heat exchangers in residential water heating"". *International Journal of Science and Research Archive (IJSRA)*, 09(02), 830–843. <https://doi.org/10.30574/ijrsra.2023.9.2.0689>."
 62. Patel, A. (2023k). Enhancing Heat Transfer Efficiency in Solar Thermal Systems Using Advanced Heat Exchangers. *Multidisciplinary International Journal of Research and Development (MIJRD)*, 02(06), 31–51. <https://www.mijrd.com/papers/v2/i6/MIJRDV2I60003.pdf>.
 63. Patel, Anand "Optimizing the Efficiency of Solar Heater and Heat Exchanger Integration in Hybrid System", *TIJER - International Research Journal* (www.tijer.org), ISSN:2349-9249, Vol.10, Issue 8, page no.b270-b281,

- August-2023, Available :<http://www.tijer.org/papers/TIJER2308157.pdf>.
64. Patel, A (2023). "Efficiency enhancement of solar water heaters through innovative design". International Journal of Science and Research Archive (IJSRA),10(01), 289–303. <https://doi.org/10.30574/ijrsra.2023.10.1.0724>.
65. Anand Kishorbhai Patel, 2023. Technological Innovations in Solar Heater Materials and Manufacturing. United International Journal for Research & Technology (UIJRT), 4(11), pp13-24.
66. Patel, Anand. "Optimizing solar heater efficiency for sustainable renewable energy." corrosion and protection, ISSN: 1005-748X, vol. 51, no. 2, 2023, pp. 244–258, www.fsyfh.cn/view/article/2023/02-244.php.
67. Patel, Anand. "Heat storage strategies in solar heater systems for nighttime use." nanobiotechnology reports (ISSN: 2635-1676) (E-ISSN: 2635-1684), vol. 18, no. 1, Oct. 2023, pp. 49–66. nanobiotechnologyreports.org/index.html.
68. Patel, Anand. "A comparative analysis of solar heater technologies for residential applications." *Journal of Aeronautical Materials* (ISSN: 1005-5053), vol. 43, no. 02, Oct. 2023, pp. 633–47. www.hkclxb.cn/article/view/2023/2-633.html.
69. Patel, Anand. "Sizing and Optimization of Solar Water Heater Systems for Different Demands." *TuijinJishu/ Journal of Propulsion Technology* (ISSN: 1001-4055), vol. 44, no. 4, Oct. 2023, pp. 279–91. <https://doi.org/10.52783/tjjpt.v44.i4.836>.
70. Patel, Anand. "Advancements in Heat Exchanger Design for Waste Heat Recovery in Industrial Processes." *World Journal of Advanced Research and Reviews* (WJARR), vol. 19, no. 03, Sept. 2023, pp. 137–52, doi:10.30574/wjarr.2023.19.3.1763.
71. Patel, Anand. "Heat Exchanger Materials and Coatings: Innovations for Improved Heat Transfer and Durability." *International Journal of Engineering Research and Applications* (IJERA), vol. 13, no. 9, Sept. 2023, pp. 131–42, doi:10.9790/9622-1309131142.
72. Anand Patel, 2023, Heat Exchangers in Industrial Applications: Efficiency and Optimization Strategies, *International Journal of Engineering Research & Technology (IJERT)* Volume 12, Issue 09 (September 2023), DOI: 10.17577/IJERTV12IS090003 (<https://www.ijert.org/research/heat-exchangers-in-industrial-applications-efficiency-and-optimization-strategies-IJERTV12IS090003.pdf>).
